

Secure-Weld® & Secure-Weld® Plus

Welded
Ornamental
Steel Fence
Solutions



FENCE SOLUTIONS IN ORNAMENTAL • CHAIN LINK • WOOD • PVC • ACCESS CONTROL

WWW.MERCHANTSMETALS.COM 866-888-5611

 Merchants Metals®
the first name in fence solutions

The Secure-Weld® and Secure-Weld® Plus line of fence systems from Merchants Metals provides a complete selection of welded ornamental steel choices for homeowners and businesses looking for an attractive, high quality, low maintenance fence solution.



Secure-Weld® features pickets and rails welded together to provide dependable strength and security while minimizing installation time.

Secure-Weld® Plus begins with the same welding process but utilizes pre-galvanized steel which creates an added layer of protective coating. This additional protection affords the end user peace of mind knowing that their new fence is backed by a 10 year warranty.

Secure-Weld® Plus face welded panels are also available in Fully Rackable designs. This optional feature allows panels to have 48" of rackability in an 8' section.

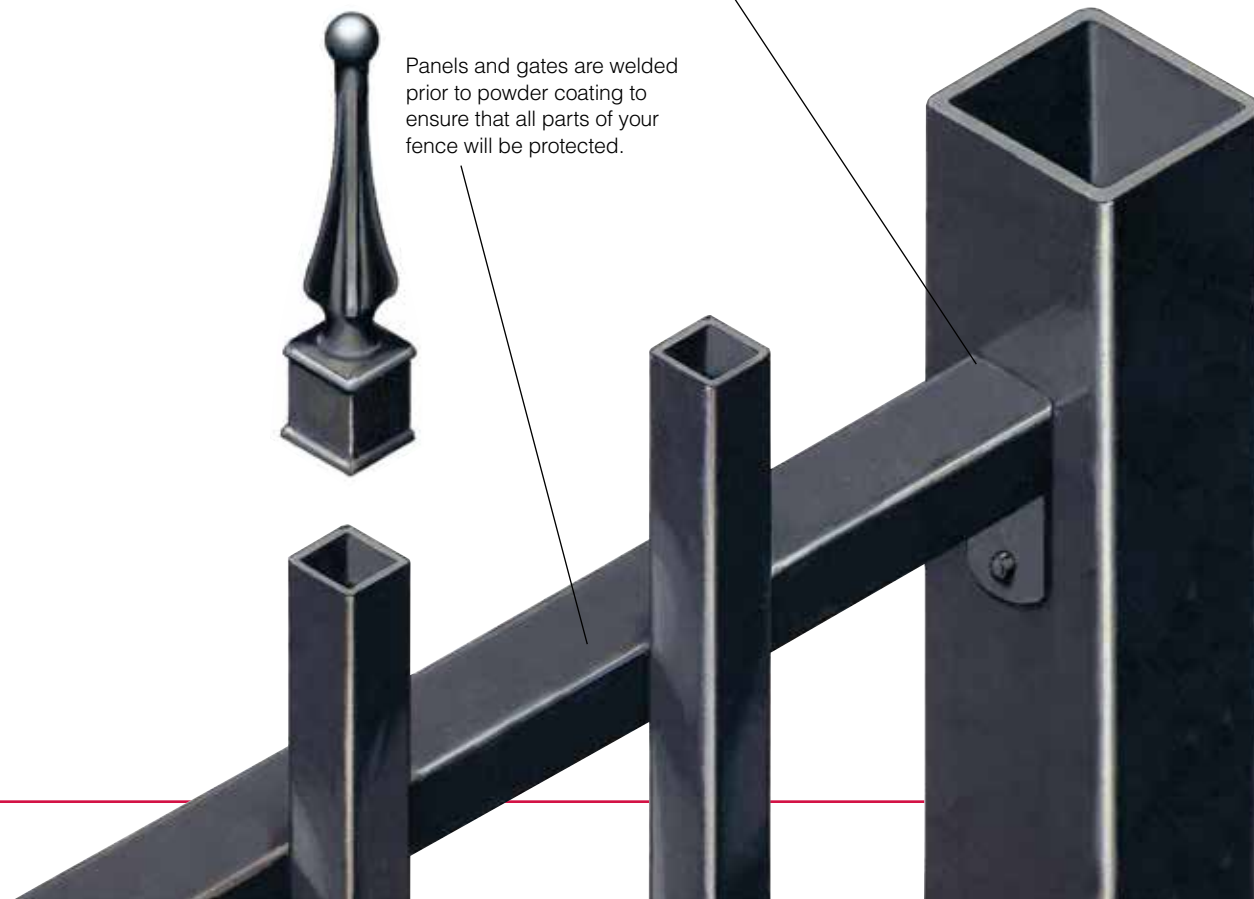
After the welding process, all Secure-Weld® and Secure-Weld® Plus products are sent through our state-of-the-art powder coating line where the material gets cleaned in a five-stage wash process before being coated with a primer and TGIC polyester top coat. This process guarantees you will receive an ornamental system with one of the best coatings available today.



Monroe 2 Rail Fence Style

Bracket system ensures easy installation without the need to weld in the field.

Panels and gates are welded prior to powder coating to ensure that all parts of your fence will be protected.



Fully Rackable Option

Have you ever seen a face welded ornamental panel adjust to such terrain? Merchants Metals' Secure-Weld® Plus Fully Rackable option not only adjusts to uneven terrain, but also adjusts to steeper terrain than most welded panels on the market today.

Designed with an innovative method for attaching the pickets to the rails, the Fully Rackable panels can easily rack an astounding 48" in an 8' section. This impressive design provides the perfect solution to extreme changes in ground elevation and eliminates the need for the costly and time consuming "stepped" installation method.

Available in Lafayette, Kent and Curved Top styles, remember that when there is a change in grade, order your Secure-Weld® Plus panels with the Fully Rackable option.

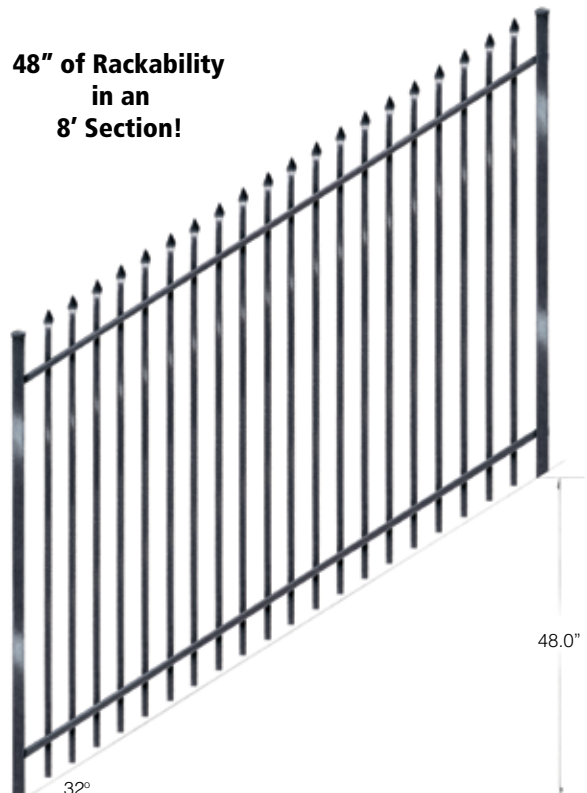
FEATURES

- 48" of Rackability in an 8' Section
- Fully Assembled Panels
- Powder Coated
- Available in Secure-Weld® Plus
- Ten Year Limited Warranty



Kent 2 Rail Fence Style

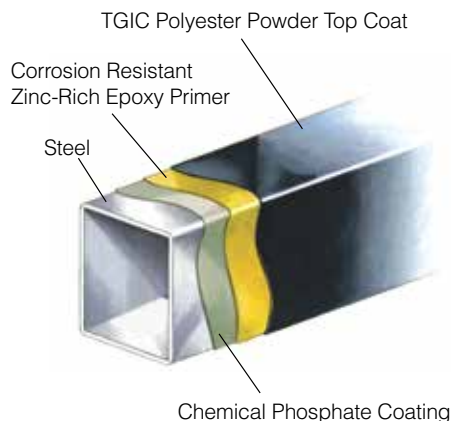
**48" of Rackability
in an
8' Section!**



Available in 4', 5' and 6' heights and in 2 and 3 rail styles, Fully Rackable panels blend seamlessly with our standard Lafayette, Kent and Curved Top styles.

Secure-Weld®

For the value-conscious consumer, Secure-Weld® is an ideal choice that combines the ruggedness and security of steel with the unsurpassed beauty and durability of Merchants Metals' superior TGIC Polyester Powder Coating. Available in a variety of heights and styles, Secure-Weld® offers classic good looks at an affordable price.



FEATURES

- Fully Assembled Panels
- Powder Coated
- Residential, Commercial and Industrial Applications

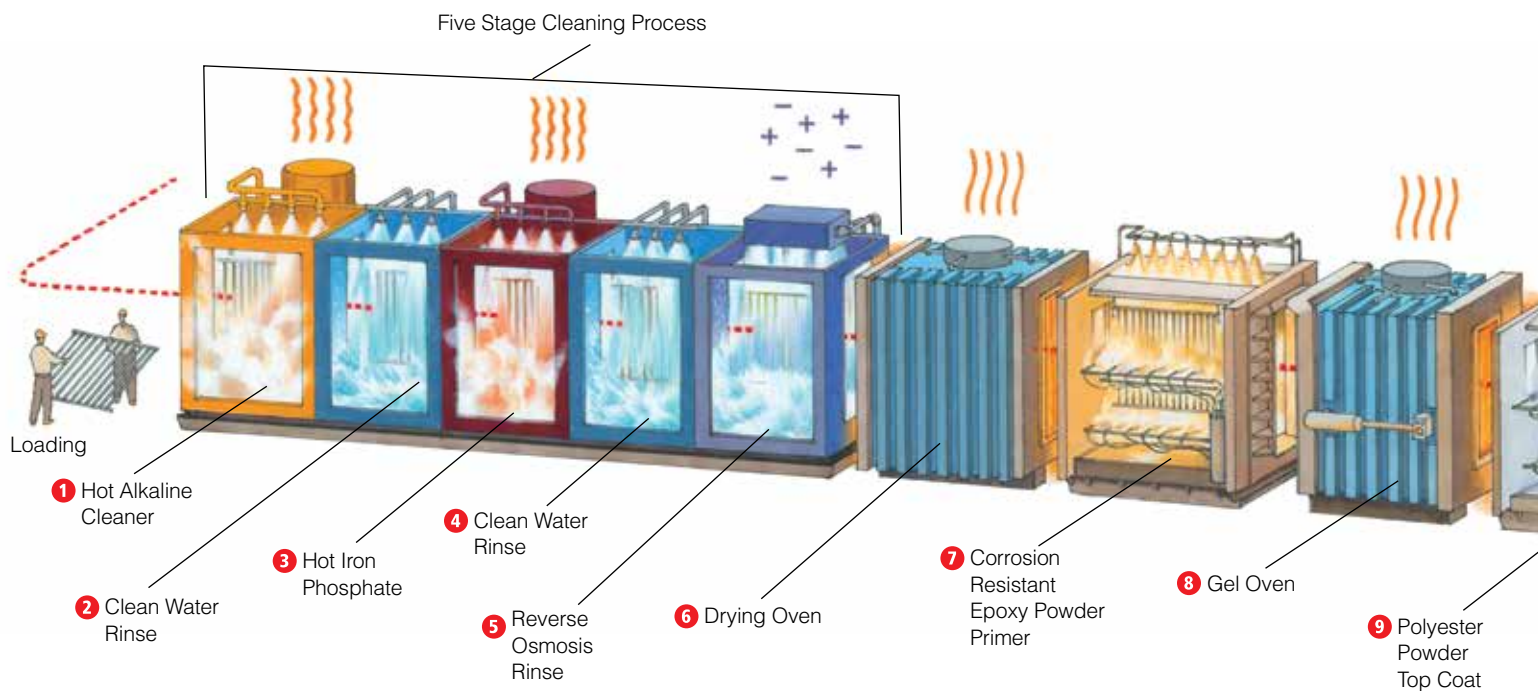


Monroe 2 Rail Fence Style

Advanced powder coating process

Regardless of whether you choose Secure-Weld® or the added protection of Secure-Weld® Plus, all of the panels receive Merchants Metals' industry leading powder coating process. This process incorporates a five-stage cleaning process to remove any impurities that could potentially mar the finish.

Combined with a corrosion-resistant zinc-rich epoxy primer and polyester powder top coat, you can be sure that each Secure-Weld® and Secure-Weld® Plus fencing system will be highly resistant to the effects of the outdoor elements.



Secure-Weld® Plus

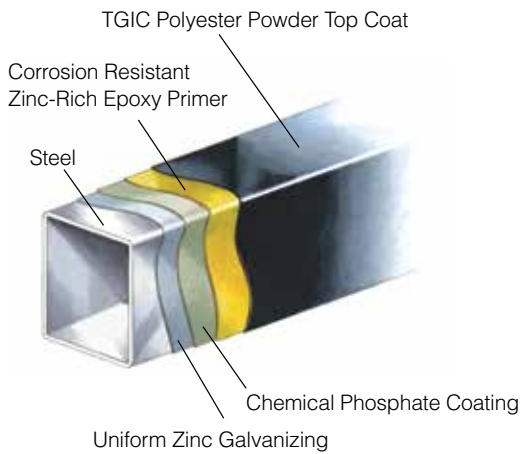
Secure-Weld® Plus fence systems from Merchants Metals are the ideal choice for homeowners and businesses looking for an attractive high quality, low maintenance fencing solution.

Secure-Weld® Plus gives you the added protection of beginning with pre-galvanized steel, which creates an extra barrier to discourage rust. The added protection of a galvanized steel base material allows Merchants Metals to back the Secure-Weld® Plus product line with a 10 year warranty.

Available in a variety of heights and styles, Secure-Weld® Plus provides long lasting beauty and maintenance-free enjoyment for years to come.



Curved Top 3 Rail Fence Style



FEATURES

- Fully Assembled Panels
- Galvanized Steel
- Powder Coated
- Ten Year Limited Warranty
- Residential, Commercial and Industrial Applications

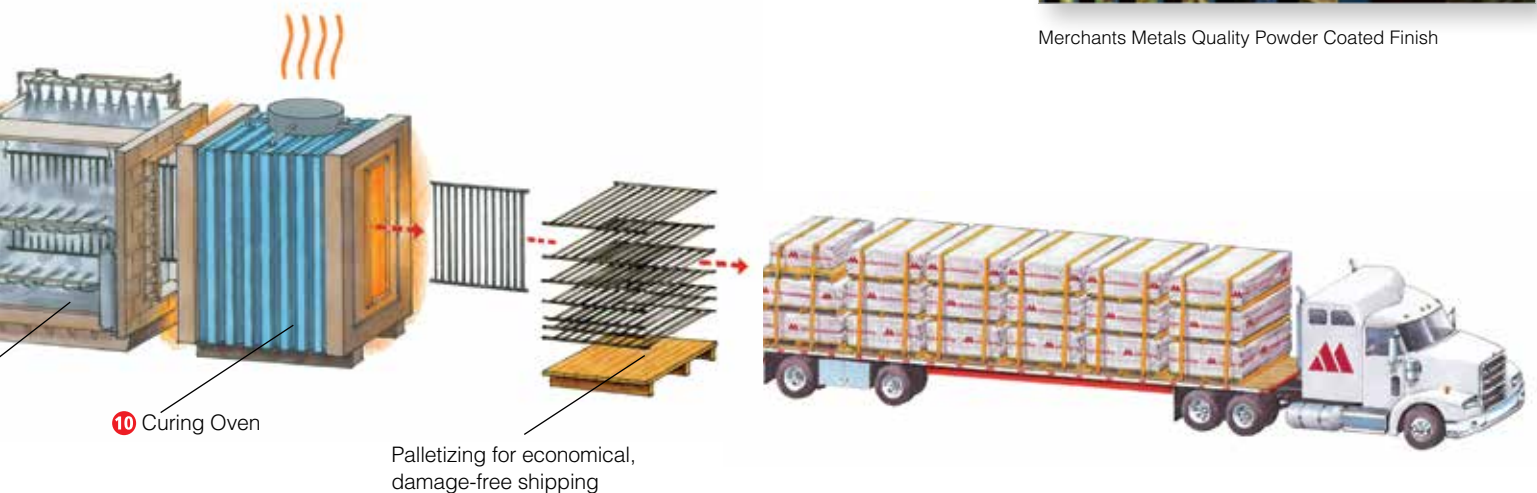
Extra care from the factory to your doorstep

All Secure-Weld® and Secure-Weld® Plus Fence Systems are assembled and welded at the Merchants Metals factory to minimize your installation time and ensure long-term structural integrity.

After powder coating, the fence components are shipped on carefully packaged pallets for economical and damage-free transit.



Merchants Metals Quality Powder Coated Finish

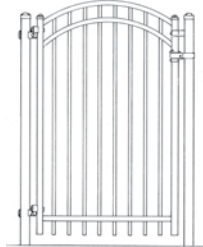
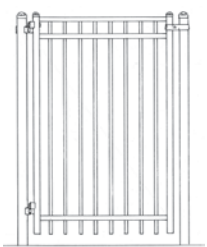


Gates

A large selection of gate sizes and styles are available to coordinate with your Secure-Weld® and Secure-Weld® Plus fencing solutions.

All gates are intricately fashioned by skilled craftsmen and then completed at the Merchants Metals factory with the same high-quality powder coat finishing.

Single Gates

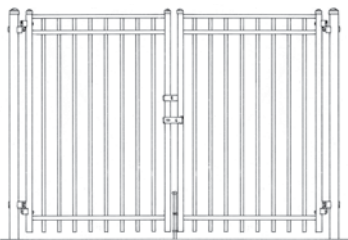


Simple Arch



Curved Top 2 Rail Roll Gate

Double Gates



Simple Arch

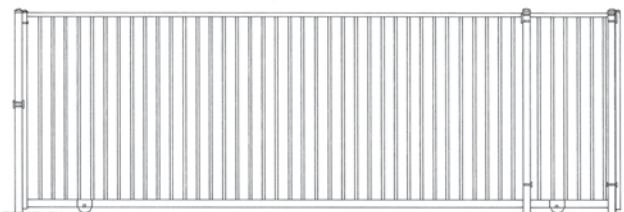


Compound Arch, For Ten Foot Openings and Larger

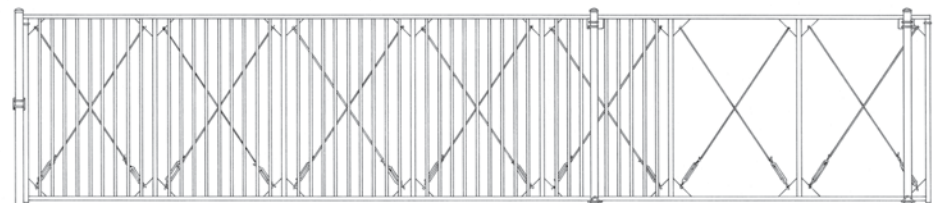


Monroe 2 Rail Fence Style with Single Swing Gate

Roll Gates



Cantilever Gates



Kent 2 Rail Fence Style with Single Swing Gate

SPECIFICATIONS



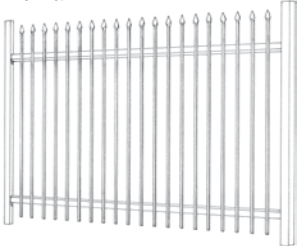
SPECS & DRAWINGS @ MERCHANTSMETALS.COM

	Residential	Commercial	Industrial
Picket Size	5/8 inch square 18 gauge	3/4 inch square 16 gauge	1 inch square 16 gauge
Rail Size	1 inch square 16 gauge	1 1/2 inch square 14 gauge	2 inch square 14 gauge
Panel Lengths	94 inch and 120 inch	94 inch and 120 inch	94 inch and 120 inch
Picket on Center	4 9/16 inch	4 3/4 inch	5 inch
Number of Pickets	20 and 26	19 and 25	18 and 24

PANEL DESIGNS

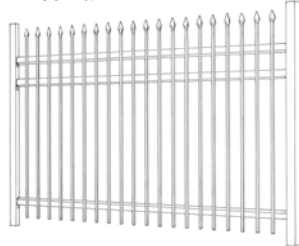
Lafayette

Two Rail



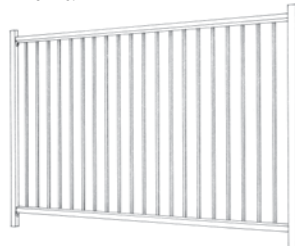
A secure and elegant design with pressed point pickets. Available in 2 or 3 rail styles.

Three Rail



Monroe*

Two Rail



A clean and simple design with no pickets above the top rail. Available in 2 or 3 rail styles.

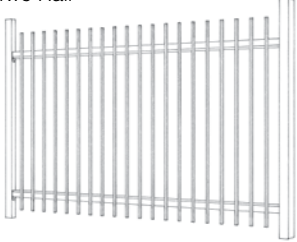
Three Rail



*Not available with the Fully Rackable option

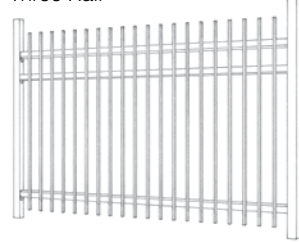
Kent

Two Rail



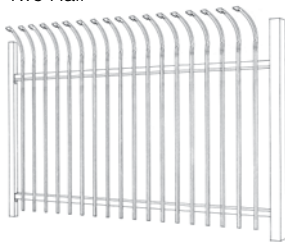
A traditional design with square top pickets. Available in 2 or 3 rail styles.

Three Rail



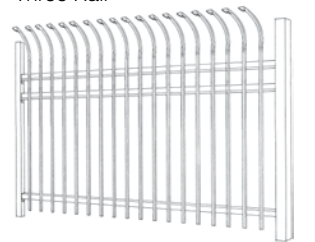
Curved Top

Two Rail



A high security design which creates an imposing presence. Available in 2 or 3 rail styles, in 6', 7' and 8'.

Three Rail



ACCESSORIES

These beautiful and durable ornamental accessories add architectural interest to your residential, commercial or industrial property.



Ball Top Post Cap



Standard Post Cap

Triad Spear



Quad Flair With Ball



Decorative Rings

BLACK

WHITE

BROWN

GREEN

ALMOND

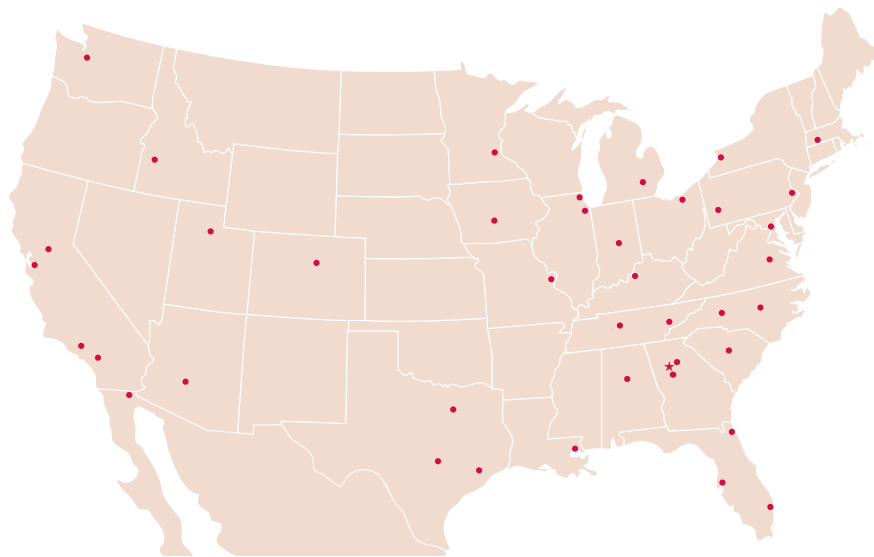
Additional Fence Solutions

Merchants Metals is one of the largest manufacturers and distributors of fence systems in the nation. The company's complete line of fencing solutions for residential, commercial and industrial applications includes:

- Hot Dipped Galvanized Chain Link
- Color Coated Chain Link
- Steel Ornamental in Both Component and Fully-Welded Systems
- Aluminum Ornamental Systems
- Wood Fence
- PVC Fence
- Temporary Fence
- Aluminum Track Gates
- Access Control Products
- Guardrail
- Pre-hung Security Gates
- Welded Wire

All Merchants Metals products are available through professional fence contractors nationwide.

To find out more about Merchants Metals and the fencing solutions we offer, please call 866.888.5611 or visit www.merchantsmetals.com.



AIA Continuing Education



ORNAMENTAL



CHAIN LINK



WOOD



PVC



ACCESS CONTROL



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